

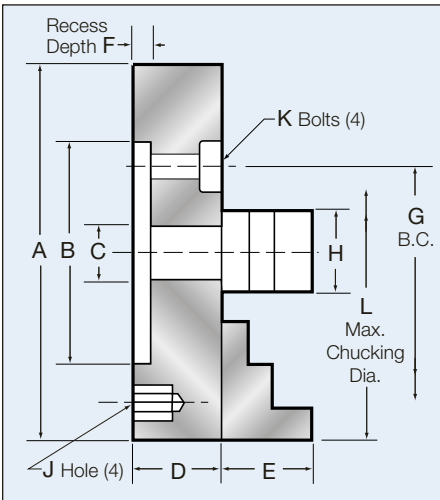


PBA Pratt Burnerd 4-Jaw High Quality Independent Chucks

Medium Duty-144 Series Heavy Duty-145 Series

- 🔧 Two-year warranty
- 🔧 Precision manufactured to fit types A, D, L, and threaded spindles or adapter mounting
- 🔧 Ductile iron body
- 🔧 Sizes 6" - 16"
- 🔧 Hardened operating screws
- 🔧 Solid reversible hard jaws
- 🔧 Special jaw and jaw way design adding extra bearing surfaces, increases chuck life and rigidity

Chuck Size	Adapter Mounting Model No.	Type A Spindle Short Taper		Type D Spindle Camlock		Type L Spindle Long Taper	
		Size	Model No.	Size	Model No.	Size	Model No.
6	0614400	-	-	D-3	0614420	L-00	0614431
6	-	-	-	D-4	0614421	L-0	0614433
8	0814400	A-5	0814410	D-3	0814420	L-00	0814431
8	-	-	-	D-4	0814421	L-0	0814432
8	-	-	-	-	-	L-1	0814433
10	1014400	A-5	1014410	D-4	1014421	L-00	1014431
10	-	-	-	D-5	1014422	-	-
10	-	A-6	1014411	D-6	1014423	L-0	1014432
10	-	A-8	1014412	D-8	1014424	L-1	1014433
12	1214400	A-6	1214411	D-6	1214423	L-0	1214432
12	-	A-8	1214412	D-8	1214424	L-1	1214433
14	1414500	A-6	1414511	D-6	1414523	L-1	1414533
14	-	A-8	1414512	D-8	1414524	L-2	1414534
16	1614500	A-8	1614512	D-8	1614524	L-1	1614533
16	-	A-11	1614513	D-11	1614525	L-2	1614534



Larger diameter chucks available, contact us for price and delivery.

Dimensional Data for Adapter Mounting Chucks

Chuck Size	A	B	C	D	E	F	G	H	J	K	L	Gripping Capacity		Lbs Wt.
												Min.	Max.	
6"	6.30"	4.921"	1.77"	2.12"	.87"	.16"	5.512"	.94"	M10	M10	7 1/8"	5/16"	5"	16
8"	7.87"	4.921"	1.97"	2.83"	1.22"	.16"	5.512"	1.26"	M10	M10	9 1/4"	5/16"	7"	31
10"	9.84"	7.874"	2.36"	2.83"	1.22"	.19"	8.819"	1.26"	M12	M12	12"	1/2"	8"	43
12"	12.40"	7.874"	2.95"	3.15"	1.42"	.19"	8.819"	1.42"	M12	M12	14"	1/2"	10"	72
14"	13.80"	10.236"	2.95"	3.58"	1.47"	.19"	11.26"	1.42"	-	M12	16"	3/4"	12"	126
16"	15.75"	10.236"	4.05"	3.58"	1.47"	.19"	11.26"	1.42"	-	M12	18"	3/4"	14"	180

HOW TO ORDER: State quantity, Model Number of chuck, Part Number of adapter, and shipping instructions.

Pratt Burnerd Mounting Plates 144 and 145 Series Independent Chucks

Mounting plates are precision machined to suit the spindle nose of your machine. Plates are stocked semi-finished. If ordering plate separately, specify the model number of your chuck so that PBA can finish machine the adapter to suit your Pratt Burnerd chuck.

Type D Camlock Mountings

Spindle	6"	8"	10"	12"	14"	16"
D-3	0603020	0603020	1003020	1003020	-	-
D-4	0603021	0603021	1003021	1003021	-	-
D-5	0603022	0603022	1003022	1003022	1203022	-
D-6	-	0603023	1003023	1003023	1203023	1203023
D-8	-	-	1003024	1003024	1203024	1203024
D-11	-	-	-	-	1203025	1203025

Type A American Standard Short Taper A1 & A2 Spindles

Spindle	6"	8"	10"	12"	14"	16"
A-5	0603010	0603010	1003010	-	-	-
A-6	0603011	0603011	1003011	1003011	-	-
A-8	-	-	1003012	1003012	1203012	1203012
A-11	-	-	-	-	1203013	1203013

Type L American Standard Long Taper Spindles

Spindle	6"	8"	10"	12"	14"	16"
L-00	0603031	0603031	1003031	-	-	-
L-0	0603032	0603032	1003032	1003032	1203032	-
L-1	-	-	1003033	1003033	1203033	1203033
L-2	-	-	1003034	1003034	1203034	1203034

Threaded Spindles

Spindle	6"	8"	10"
1½"-8	0603041	0603041	-
1¾"-8	0603042	0603042	-
2¼"-8	0603043	0603043	1003043

Hardinge 4° Taper Plate

Spindle	6"	8"
4° Taper	0604044	0604044

Special adapter plates available upon request. Specify chuck number and spindle nose specifications. 6", 8", 10" and 12" adapters are the same as 3 Jaw adapters on page 9.

For standard spindle dimensions, see page 109.