



# Atlas Workholding Heavy Duty 4 Jaw Independent Chucks

## 32" to 79" Steel Body chucks

Manual Chucks  
with Mounting Plates

- ⊕ One-year warranty
- ⊕ Heavy duty cast iron or steel body
- ⊕ Greater body rigidity with reinforced nerves
- ⊕ Two-piece reversible jaws
- ⊕ Long master jaws
- ⊕ One step top jaws
- ⊕ Hardened and ground jaws
- ⊕ Chuck Sizes 32", 36", 40", 48", 56", 60", 63", 71" and 79"
- ⊕ Direct mount
- ⊕ Thru-hole can be altered to suit customers requirements
- ⊕ Special larger sizes available upon request



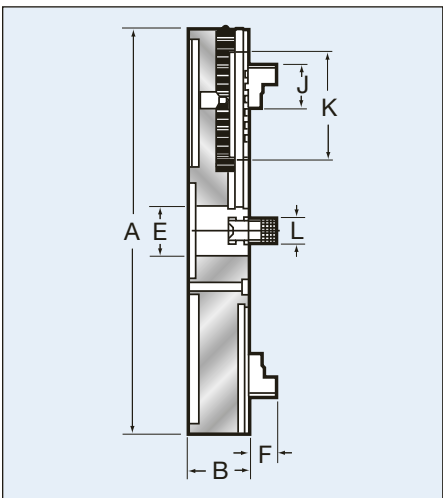
One Step Top Jaw



Optional Long Base Jaw

Chuck Size	Recess Mount Cast Steel	Size	Type A Spindle Cast Steel
32"	3224500	A-8	3224512
32"		A-11	3224513
32"		A-15	3224514
36"	3624500	A-11	3624513
36"		A-15	3624514
40"	4024500	A-11	4024513
40"		A-15	4024514
40"		A-20	4024515
48"	4824500	A-11	4824513
48"		A-15	4824514
48"		A-20	4824515
55"	5524500	A-11	5524513
55"		A-15	5524514
55"		A-20	5524515
60"	6024500	A-15	6024514
60"		A-20	6024515
63"	6324500	A-15	6324514
63"		A-20	6324515
71"	7124500	A-15	7124514
71"		A-20	7124515
71"		A-28	7124516
79"	7924500	A-15	7924514
79"		A-20	7924515
79"		A-28	7924516

### Dimensional Data



Chuck Size	A	B	E	F	J	L	K	Optional K
32"	31.50"	5.31"	5.31"	2.87"	5"	2.36"	7.99"	11.18"
36"	35.43"	5.31"	5.51"	2.87"	5"	2.36"	7.99"	12.68"
40"	39.37"	5.51"	5.91"	3.07"	5"	2.95"	7.99"	12.68"
48"	47.24"	6.30"	6.30"	3.07"	5"	2.95"	7.99"	15.75"
55"	55.12"	6.69"	6.30"	3.07"	5"	2.95"	7.99"	17.72"
60"	59.06"	7.28"	6.30"	3.07"	5"	2.95"	7.99"	19.69"
63"	62.99"	7.68"	6.69"	3.62"	5"	3.54"	21.65"	21.65"
71"	70.87"	8.07"	7.09"	3.62"	5"	3.54"	23.62"	23.62"
79"	78.74"	8.46"	7.09"	3.62"	5"	3.54"	25.59"	25.59"

HOW TO ORDER: State quantity, Chuck Number, and shipping instructions.