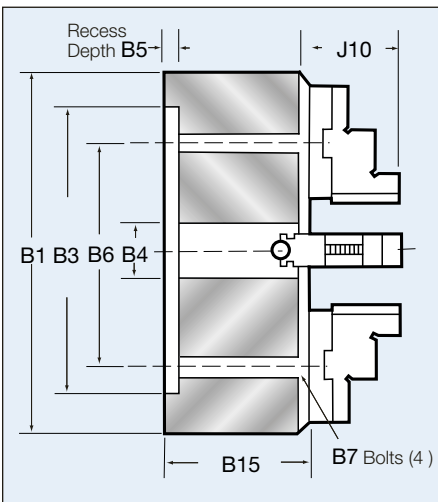




Atlas Workholding 4-Jaw Independent Steel Body Chucks

Series 432 Heavy-Duty Sizes 16" thru 80"

- Ⓜ One year warranty
- Ⓜ Sizes 16" thru 36"
- Ⓜ Two-piece reversible American Standard tongue and groove jaws
- Ⓜ Hardened and ground operating screws
- Ⓜ Steel body
- Ⓜ T-slots standard
- Ⓜ Straight recess for adapter mounting
- Ⓜ **Larger chucks available up to 80" on request**



Chuck Size	Flatback Chuck No.	Type A Spindle Size	Chuck No.	Type D Spindle Size	Chuck No.
16"	1643-2000	A-8	1643-20A8	D-8	1643-20D8
16"		A-11	1643-2A11	D-11	1643-2D11
18"	1843-2000	A-8	1843-20A8	D-8	1843-20D8
18"		A-11	1843-2A11	D-11	1843-2D11
20"	2043-2000	A-8	2043-20A8	D-8	2043-20D8
20"		A-11	2043-2A11	D-11	2043-2D11
24"	2443-2000	A-8	2443-20A8	D-8	2443-20D8
24"		A-11	2443-2A11	D-11	2443-2D11
28"	2843-2000	A-11	2843-2A11	D-11	2843-2D11
28"	2843-2000	A-15	2843-2A15		
32"	3243-2000	A-11	3243-2A11	D-11	3243-2D11
32"	3243-2000	A-15	3243-2A15		
32"	3243-2000	A-20	3243-2A20		
36"	3643-2000	A-11	3643-2A11	D-11	3643-2D11
36"	3643-2000	A-15	3643-2A15		
36"	3643-2000	A-20	3643-2A20		

Larger sizes available, up to 80" dia., contact PBA for price quotation.
Consult factory for 40" and larger sizes.

Dimensional Data 4-Jaw Independent Steel Body Chucks

Chuck Dia.	B1	B3	B4	B5	B6	B7	B15	J10
16"	15.8"	7.874"	4.055"	.196"	6.61"	M-20	3.15"	2.70"
18"	17.7"	7.874"	4.055"	.196"	6.61"	M-20	4.33"	3.22"
20"	19.6"	9.842"	4.055"	.196"	8.66"	M-20	4.33"	3.22"
24"	23.6"	9.842"	4.055"	.196"	8.66"	M-20	4.92"	3.22"
28"	27.5"	9.842"	4.72"	.196"	8.66"	M-20	4.92"	3.39"
32"	31.5"	9.842"	5.31"	.196"	8.66"	M-20	4.92"	3.39"
36"	35.43"	*	*	*	*	M-20	*	3.39"

Dimensions are for flatback-mount chucks; on A, L and D mounted chucks dimension B15 will vary. *Specify when ordering. "L" type mounts available upon request.

(1) B4 are standard thru-holes. Thru-holes can be larger upon request. All A-11 mount chucks have 6.5" thru-hole as standard.

HOW TO ORDER: State quantity, chuck number, and shipping instructions.