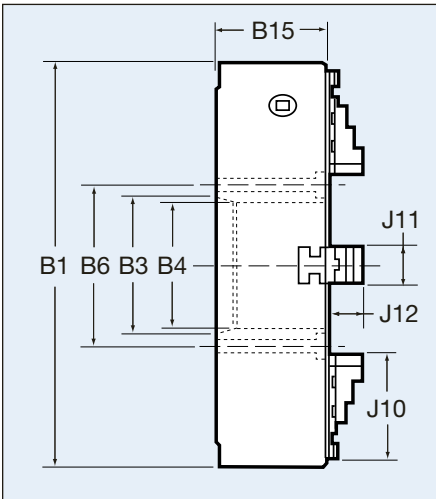




# Atlas Workholding King Bore Oil Country 3-Jaw Universal Chucks

## Series 332EX Extra Heavy-Duty Sizes 20" thru 48"

- ⊕ Sizes 20" to 48"
- ⊕ Forged Steel Body
- ⊕ Extra Heavy Duty American Standard, Hard Top and Master Jaws.
- ⊕ Gripping surfaces serrated for more holding power
- ⊕ Large Thru-Holes Standard
- ⊕ Hardened Scroll Gear for long life
- ⊕ Also available with D1 camlock mounting



Chuck Size	Model No.	Mount	Thru Hole	Max rpm's	Approx. Weight
20	2033-2A11EX	A2-11	6.75	1100	475 lbs
20	2033-2A15EX	A2-15	8.00	1100	450 lbs
24	2433-2A15EX	A2-15	10.75	850	695 lbs
24	2433-2A20EX	A2-20	12.50	850	670 lbs
28	2833-2A15EX	A2-15	10.75	750	890 lbs
28	2833-2A20EX	A2-20	12.50	750	870 lbs
32	3233-2A15EX	A2-15	10.75	600	1290 lbs
32	3233-2A20EX	A2-20	12.50 <sup>Ⓛ</sup>	600	1270 lbs
36	3633-2A20EX	A2-20	12.50 <sup>Ⓛ</sup>	550	1610 lbs
40	4033-2A20EX	A2-20	14.50	500	1975 lbs
40	4033-2A28EX	A2-28	18.50	500	1910 lbs

<sup>Ⓛ</sup>Optional 14.5" thru-hole  
Consult factory for 48" and larger sizes

### Dimensional Data 3-Jaw Universal King Bore Oil Country Chuck

Model No.	B1 O. D.	Mount Type	B3 Mount Recess	B4 Thru Hole	B6 Mounting Bolt Radius	B15 Body Width	J10 Master Jaw Length	J11 Top Jaw Width	J12 Top Jaw Height
2033-2A11EX	19.68"	A2-11	7.75"	6.75"	4.625"	6.34"	6.50"	2.36"	3.27"
2033-2A15EX	19.68"	A1-15	11.25"	8.00"	4.875"	6.34"	6.50"	2.36"	3.27"
2433-2A15EX	24.80"	A2-15	11.25"	10.75"	6.50"	6.61"	6.50"	2.36"	3.27"
2433-2A20EX	24.80"	A1-20	16.25"	12.50"	7.25"	6.69"	6.50"	2.36"	3.27"
2833-2A15EX	27.56"	A2-15	11.25"	10.75"	6.50"	6.81"	8.50"	2.95"	3.62"
2833-2A20EX	27.56"	A1-20	16.25"	12.50"	7.25"	6.89"	8.50"	2.95"	3.62"
3233-2A15EX	31.49"	A2-15	11.25"	10.75"	6.50"	7.01"	9.84"	2.95"	3.62"
3233-2A20EX	31.49"	A2-20	16.25"	12.50" <sup>Ⓛ</sup>	9.175"	7.09"	8.50"	2.95"	3.62"
3633-2A20EX	35.43"	A2-20	16.25"	12.50" <sup>Ⓛ</sup>	9.175"	7.48"	9.84"	2.95"	3.62"
4033-2A20EX	39.37"	A2-20	16.25"	14.50"	9.175"	7.48"	9.84"	2.95" <sup>Ⓜ</sup>	3.62"
4033-2A28EX	39.37"	A2-28	23.00"	18.50"	12.750"	7.48"	9.84"	2.95"	3.62"

HOW TO ORDER: State quantity, Model Number of chuck, Part Number of adapter, and shipping instructions.