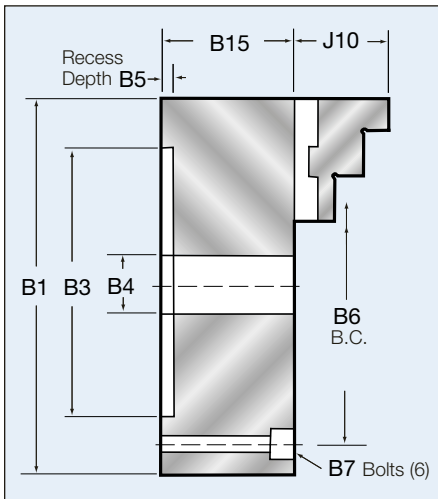




Atlas Workholding Self-Centering 3-Jaw Universal Steel Body Chucks

Series 332 Heavy-Duty Flatback, A, L, and D Type Mountings, Sizes 20" thru 32"

- Ⓜ One year warranty
- Ⓜ Steel body
- Ⓜ Sizes 20" thru 32"
- Ⓜ Maximum .003" TIR using nominating pinion
- Ⓜ .001" Repeatability using nominating pinion
- Ⓜ Two-piece American Standard tongue and groove jaws
- Ⓜ Nitride hardened and ground scroll
- Ⓜ Three hardened pinions
- Ⓜ **Larger chuck sizes available upon request.**



Chuck Size	Flatback Chuck No.	Type A Spindle		Type L Spindle		Fits Camlock Spindle Type D	
		Size	Chuck No.	Size	Chuck No.	Size	Chuck No.
20"	2033-2000	A-8	2033-20A8	L-1	2033-20L1	D-8	2033-20D8
20"	---	A-11	2033-2A11	L-2	2033-20L2	D-11	2033-2D11
24"	2433-2000	A-8	2433-20A8	L-2	2433-20L2	D-8	2433-20D8
24"	---	A-11	2433-2A11	---	---	D-11	2433-2D11
28"	2833-2000	A-15	2833-2A15	L-2	2833-20L2	D-11	2833-2D11
28"	---	A-20	2833-2A20	Consult factory		---	---
32"	3233-2000	A-15	3233-2A15	for L-3 mounted chuck		D-11	3233-2D11
32"	---	A-20	3233-2A20				

Consult factory for chucks sizes larger than 32".

Dimensional Data for Universal Flatback Mounting Chucks

Chuck Dia.	B1	B3	B4	B5	B6	B7	B15	J10	RPM
20"	19.6"	15.748"	5.51" ⁽¹⁾	.236"	18.03"	M-16	4.17"	3.26"	1100
24"	23.6"	21.456"	7.48" ⁽¹⁾	.236"	23.07"	M-16	4.25"	3.26"	850
28"	27.5"	23.818"	10.23"	.236"	25.98"	M-16	5.25"	3.96"	750
32"	31.5"	27.755"	10.23"	.236"	29.99"	M-16	5.25"	3.66"	600

Note: Dimensions are for flatback chucks; for A, D or L mounted chucks dimension B15 will vary, add approx. 1" to B15 dimension.

(1) Model No. 2033-2A11 and 2433-2A11 have a 6.5" thru-hole.

HOW TO ORDER: State quantity, chuck number, and shipping instructions.